



WALLIS DRILLING AIRCORE SYSTEM

An Exploration Drilling Method

SAFETY.

INTEGRITY.

PERFORMANCE.

INNOVATION.



OVERVIEW

Founded in 1965, Wallis Drilling was built on the belief that exploration drilling could be done better. Founders Marty and Jamie Wallis, together with Graeme Wallis, set out to develop smarter, safer, and more accurate drilling technology. Their vision culminated in the creation of the Wallis Aircore system in 1974 and continues to shape the company’s role in modern mineral exploration. This long-standing commitment to innovation and excellence has driven the development of the Wallis Aircore system as it exists today.

The Wallis Aircore drilling system is designed to deliver consistent, high-quality samples with minimal contamination. Using a dual-tube reverse circulation configuration, air is directed down the annulus between two concentric rods and returns to the surface via the centre tube, transporting the sample without air exiting the drill string. This closed-system approach preserves sample integrity and delivers the level of accuracy required for reliable geological interpretation.

With more than 60 years of operational experience, Wallis Drilling brings deep technical knowledge and practical insight to exploration drilling programs. Over six decades, the company has developed and deployed field-proven drilling technologies that support improved safety, productivity, and environmental performance. Backed by modern equipment and a highly skilled workforce, Wallis Drilling partners with clients to deliver dependable drilling outcomes and help manage technical and operational challenges efficiently.

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WALLIS AIRCORE CAPABILITY SUMMARY

For more than five decades, Wallis Drilling has been at the forefront of Aircore drilling innovation. From the development of the original Wallis Aircore system in 1974 to today’s fleet of purpose-built Mantis drill rigs, Wallis has continuously refined its technology to deliver safe, efficient, and accurate exploration drilling solutions.

Our Aircore system is designed to produce high-quality, uncontaminated samples while achieving rapid penetration through challenging formations such as clays, sands, transported cover, and lateritic profiles. Combined with a purpose-built fleet of Aircore rigs and in-house engineering capability, Wallis Drilling provides a reliable and proven solution for mineral exploration programs across Australia.

Proven Aircore Innovation

- Developer of the Wallis Aircore system (1974)
- Over 60 years of drilling experience in mineral exploration
- Continuous engineering development including the designed and patent Aircore Bit Technologies
- In-house manufacturing of Aircore drill bits and components
- Purpose-built Aircore rigs designed and engineered by Wallis Drilling
- Developer of the award-winning automated rod handling system for the Mantis 200 Aircore rig, recipient of the ADIA Safety Innovation of the Year Award and the Work Health and Safety Invention of the Year Award

Sample Quality and Geological Accuracy

- Dual-tube reverse circulation sampling system
- High-quality, uncontaminated samples
- Reliable identification of geological boundaries and strata
- Effective drilling through clays, sands, transported cover, and lateritic formations
- Clean hole conditions supporting accurate geological interpretation

Purpose-Built Aircore Rig Fleet

Wallis Drilling operates a specialised fleet of purpose-built Aircore rigs designed to support a wide range of exploration environments, drilling depths, and geological conditions.

Mantis 80 – Compact high-mobility exploration rig capable of drilling NQ Aircore to ~80 m

Mantis 100 – Mid-capacity Aircore rig capable of drilling NQ Aircore to ~150 m

Mantis 101 – Track-mounted Aircore rig designed for soft ground and dune environments

Mantis 200 – High-capacity Aircore rig capable of drilling NQ Aircore to ~250 m

Mantis 300 – Multi-purpose exploration drill rig capable of Aircore and diamond drilling programs

Mantis 60 Series (MT60AC / MF60AC) – Compact rigs designed for bauxite exploration and shallow resource definition programs

Exploration Applications

Wallis Aircore drilling is widely used across a variety of mineral exploration programs, including:

- Gold exploration through transported cover
- Bauxite exploration and resource definition drilling
- Mineral sands exploration
- Base metal exploration programs
- Regional reconnaissance drilling
- Environmental and hydrogeological drilling

OUR AIRCORE HISTORY

1970

Wallis developed its first dual-tube sampling system, laying the groundwork for more accurate and efficient sample recovery.

1972

We designed a breakthrough system featuring a remotely controlled closing Trumpit - engineered to prevent the inrush of water and mobile sands during rod changes when air pressure was cut off. This innovation proved extremely successful and was used in Malaysia and New Zealand, particularly for tin and other heavy minerals, and in barge drilling across river and ocean sediments.

1974

As the mineral sands exploration industry expanded, the need for a fast, accurate, and reliable sampling method became increasingly apparent. Standard dual-tube systems proved ineffective in clay and sand, while hollow auger drilling was often cost-prohibitive. Following extensive experimentation, Wallis designed and built the Wallis Aircore system that remains in use today. While hole diameters have evolved over time - from 2.5” to 6” - the fundamental bit design has remained unchanged, reflecting its reliability and proven performance.

1976

As Wallis’ reputation for technical ingenuity and sample quality grew, the company progressed from a small contractor to a recognised innovator in drilling technology. This reputation supported steady operations during market downturns and ultimately enabled the first major international application of the Wallis Aircore drilling technique at Christmas Island. This milestone led to the development of the Mantis 75 - Wallis’ first Toyota-based drill rig. Its distinctive profile, reminiscent of a praying mantis, inspired the name. Decades later, Mantis remains an enduring and widely recognised name within Wallis and across the industry.

1980’s

The Aircore drilling system was expanded to include an extensive range of drilling diameters for different applications.

1990’s

The evolution of the Aircore system continued, leading to new bit designs being developed, including the multipurpose ‘Blue Bit’ for harder ground conditions.

2007

Wallis Drilling implemented three-axis CNC Milling machines – allowing Red and Blue ‘bits’ to be machined from billet steel in-house.

2013

Wallis Drilling introduced the computer aided manufacturing software (CAM) which has allowed new ‘bit’ designs to be rapidly transformed from a 3D virtual model into a working prototype.

2015

Wallis developed a small-diameter Aircore drill string specifically to enable effective sampling in damp to wet ground conditions encountered during bauxite exploration. Existing systems struggled to recover representative samples in these environments, particularly where moisture compromised chip transport and sample integrity. The introduction of this small-diameter system significantly improved sample quality and production reliability and has since been successfully applied across the Darling Scarp of Western Australia, where consistent sampling in wet lateritic profiles is critical to exploration outcomes.

2023

The Mantis 200 automated rod handling system received both the ADIA Safety Innovation of the Year Award and the Work Health and Safety Invention of the Year Award, recognising its role in eliminating manual handling of drill rods during Aircore drilling operations.

ADVANTAGES TO AIRCORE DRILLING

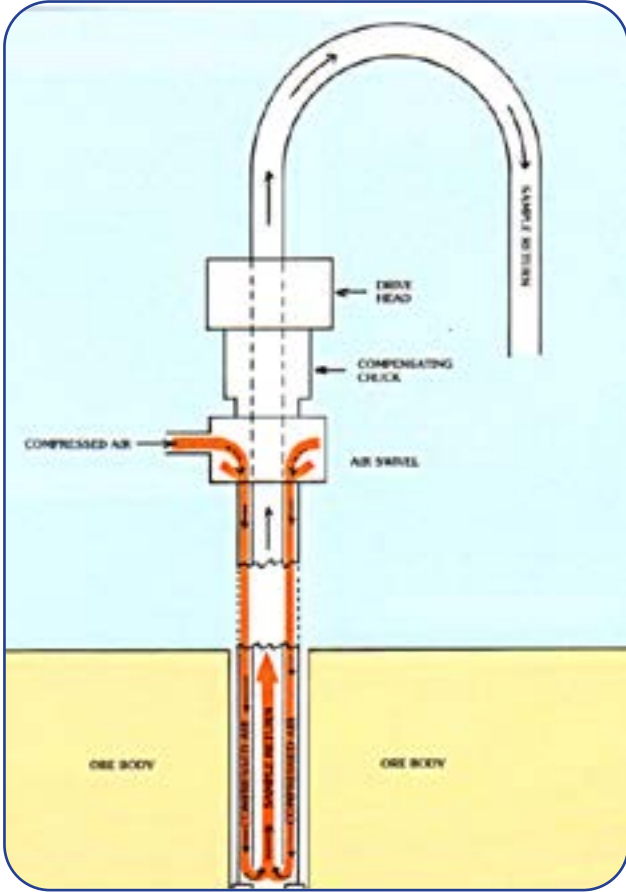
For more than five decades, Wallis Drilling has led the evolution of Aircore drilling - from the earliest dual-tube sampling systems to the advanced, contamination-free technology trusted across Australia and internationally today. Our Aircore system is the product of continuous innovation, rigorous field testing, and a commitment to delivering geological accuracy that sets industry benchmarks.

As exploration challenges grow more complex, our mission remains unchanged: to provide smarter, safer, and more efficient drilling solutions that empower clients to make confident, data-driven decisions. Backed by world-class equipment, a highly skilled team, and an unwavering dedication to engineering excellence, Wallis Drilling continues to set the standard for Aircore performance.

With a proven track record, a forward-thinking approach, and technology shaped by decades of expertise, Wallis Drilling is proud to help drive the future of mineral exploration - one precise sample at a time.

Wallis designs and manufactures a comprehensive range of Aircore drill bits to perform across a wide spectrum of geological conditions commonly encountered in mineral exploration. These include unconsolidated sands, clays, and lateritic profiles; gravels and transported cover; cemented horizons and ironstone; as well as harder, abrasive formations where controlled penetration and sample preservation are critical. The range also includes specialised bit configurations capable of producing core from the base of the hole where geological confirmation is required.

Each bit type is available in multiple variants, allowing designs to be matched to specific ground behaviours such as moisture content, abrasiveness, cementation, and hole stability. All drill bits are manufactured in-house, enabling Wallis to refine or modify designs in response to site-specific geological challenges - for example, increasing cutting blade density to reduce sample re-grind in abrasive or variable formations. This level of control supports consistent sample quality and reliable production across diverse geological environments.



1. Accurate Sampling

Accurate sampling is crucial for geologists to identify the precise depths of ore bodies and strata boundaries. Combined with uncontaminated samples, these are key reasons for using air reverse circulation.

2. Uncontaminated Samples

The design ensures that chips and cuttings are immediately directed to the surface, preventing contamination. The air stream does not leave the drill string, avoiding pressurisation or damage to surrounding strata.

3. Rapid Penetration in clay and sand materials

Rapid penetration is achieved with minimal water injections, usually only needed to lubricate the centre tube in clay formations. In mobile sands, the use of our Mark II Trumpit with remote closing airway reduces inflow and potential rod blockages.

4. Continuous penetration in porous and cavity-filled ground

The bit design ensures continuous penetration without requiring pressure zones, preventing sample volume variation and contamination.

5. Reasonably straight hole

A straight hole allows for better strata identification and planning. A survey of a 320-meter-deep Aircore hole in Collie, Western Australia, showed a deviation of only 2.24 degrees from vertical at the bottom.

6. Clean walled hole

Clean walls aid in downhole logging and electric log interpretation, providing confidence in sample integrity and avoiding excess hole erosion.

7. Flexible drilling systems

The ability to switch drill systems mid-hole allows geologists to adjust their approach as needed, which is particularly useful in gold exploration.

8. Cores and large chips produced

The system produces actual cores in suitable strata, aiding geological examination and reducing the need for laboratory analysis.

9. Minimal additives required

The system typically only requires water as an additive, reducing costs and environmental concerns.

WALLIS DRILLING: THE RED BIT REVOLUTION

Introducing Wallis Drilling's 'Red Bit', a cutting-edge Aircore drill bit equipped with Polycrystalline Diamond Compact (PDC) cutting blades. The Red Bit combines the proven advantages of the Wallis Aircore system with the strength and durability of PDC cutting discs.

Features of the Red Bit:

- **PDC Technology:** Replaces traditional tungsten carbide cutters with ultra-hard, wear-resistant PDC, ideal for tough and abrasive formations. This provides enhanced cutting efficiency and longevity.
- **High-Speed Performance:** Significantly increases drilling rates through hard and abrasive grounds
- **Clean and Accurate Samples:** Ensures minimal sample contamination by channelling cuttings directly into the Aircore's inner tube system. This is ideal for drilling through hard lenses for; for example, silcrete and calcrete layers, drilling to target depth and achieving end-of-hole samples.
- **Built for Tough Conditions:** Excels in challenging environments, including water-flooded zones and broken ground. The Red Bit is designed for seamless operations on our Wallis-designed Aircore drill rigs.

The Red Bit has been designed to operate seamlessly with our Aircore dual-tube reverse circulation system. It is compatible and currently in use with our fleet of Mantis Aircore drill rigs and other compact, high-mobility platforms. With over five decades of innovation in Aircore drilling, our commitment to quality, efficiency and innovation is unmatched. The Red Bit represents the next leap forward, continuing our tradition of pushing boundaries in mineral exploration.

Advantages of the Red Bit:

- Improved Penetration in Hard Ground: PDC cutting elements enable effective penetration through harder and cemented formations where conventional Aircore bits struggle to maintain cutting action.
- Improved Hard-Ground Productivity: Enables continued drilling progress through harder or cemented formations where conventional Aircore bits may stall or fail to cut effectively.
- Environmental consideration: No need for drilling additives; air is the primary circulation medium.
- Safety and Versatility: Adaptable to varied formations with a focus on operational safety.

The Red Bit is well suited to abrasive mineral exploration geological environments, delivering reliable, uncontaminated sample recovery across base and precious metal exploration programs. Its controlled cutting action and low-impact design support accurate sampling in remote or environmentally sensitive areas where precision and environmental responsibility are critical.



THE WALLIS AIRCORE SYSTEM

The Wallis Aircore system is a dual-tube reverse circulation drilling method designed to deliver fast penetration and high-quality, uncontaminated geological samples.

Air is directed down the annulus between two concentric drill rods and returns to the surface through the inner tube, carrying the sample. Because air remains within the drill string and does not escape into the surrounding ground, sample contamination is minimised, and geological boundaries can be accurately identified.

This system enables effective drilling through clays, sands, transported cover, and lateritic profiles where traditional rotary or reverse circulation drilling methods can struggle to maintain sample quality. The Wallis Aircore system has been continuously refined since its development in 1974 and remains a reliable and widely used method for mineral exploration programs across Australia.



THE WALLIS AIRCORE RIG FLEET

Wallis Drilling operates a purpose-built fleet of Aircore drill rigs designed to support a wide range of exploration programs. The Mantis range has been developed to provide different levels of drilling capacity, mobility, and operational capability depending on the geological conditions and exploration objectives of each program.

Broadly, the fleet can be grouped into three categories:

High-mobility exploration rigs – Compact platforms designed for rapid reconnaissance drilling and access to difficult or environmentally sensitive terrain.
(Mantis 80, Mantis 100)

Track-mounted and high-capacity Aircore rigs – Larger rigs designed for deeper Aircore drilling and programs requiring greater drilling capacity or improved ground access.
(Mantis 101, Mantis 200)

Multi-purpose and specialised exploration rigs – Platforms designed to support specialised exploration applications including multi-method drilling and bauxite resource definition programs.
(Mantis 300, Mantis 60 Series)



Mantis 80
Nominal Depth: 80m
On Board Rod Capacity: 72m NQ
Fully Laden Weight: 6 Tonne
Compressor Capacity: 160 CFM/165 PSI
Water Capacity: 185L (45 L/m 1010psi)



Mantis 100
Nominal Depth: 100m
On Board Rod Capacity: 93m NQ
Fully Laden Weight: 7 Tonne
Compressor Capacity: 230 CFM/200 PSI
Water: 350L (45 L/m 1010psi)



Mantis 200
Nominal Depth: 200m
On Board Rod Capacity: 201m NQ
Fully Laden Weight: 17 Tonne
Compressor Capacity: 560 CFM/200 PSI
Water: 600L (95 L/m 800psi)

THE WALLIS MANTIS 80

The Mantis 80 represents the early evolution of the Wallis Mantis range of exploration drill rigs. Building on the success of the original Mantis 75 - the first Toyota-based drill rig developed by Wallis - the Mantis 80 was designed to deliver greater capability, improved mobility, and enhanced drilling performance for mineral exploration programs. Named mantis after its resemblance to a praying mantis, this rig delivers ultimate flexibility for exploration projects of all scales. With its compact yet powerful configuration, the Mantis 80 is designed to access tight and challenging locations while minimising ground disturbance and environmental impact, making it well suited to environmentally sensitive exploration sites.

Built for reliable exploration drilling, the Mantis 80 provides a compact yet capable platform suited to a wide range of mineral exploration programs. The rig is capable of drilling NQ Aircore to approximately 80 metres, depending on ground conditions, delivering consistent sample recovery across transported cover, clays, sands, and lateritic profiles.

Designed with operator safety and efficiency in mind, the Mantis 80 incorporates features such as a rod gate with rotation interlock, stand-up rod bin, height-adjustable sample system, and FOPS-protected control panel. These features support safe rod handling, improved workflow, and reliable drilling performance in the field.

Since its introduction, the Mantis 80 has been successfully deployed across exploration programs throughout all states in Australia, proving itself as a reliable and versatile platform within the Wallis fleet.

The Mantis 80 represents the foundation of innovation that continues to drive the evolution of the Mantis range - compact, capable, and built for the future of exploration.

SPECIFICATIONS: 192cfm/175psi compressor, 2,100kgf Pullback, 1720Nm Rotation torque

RIG CARRIER: Toyota Landcruiser 79 series 6x6 (1VD-FTV 4.5L V8 Turbo Diesel)

FEATURES:

- Dump mast
- Onboard water tank
- Dual breakout system
- Stand-up rod bin
- Height-adjustable sample system
- Rod gate with rotation interlock
- Control panel FOPS structure

SUPPORT TRUCKS: Isuzu 4x4 – Water, Fuel, rods, tooling, and spares



THE WALLIS MANTIS 100

Building on the success of the original Mantis range, the Mantis 100 delivers increased scale, depth, and exploration capability for more demanding drilling programs.

Built on a larger and more powerful carrier, the Mantis 100 is designed to support deeper drilling and extended exploration campaigns while maintaining access to remote and challenging terrain. This enhanced platform allows the rig to tackle more complex exploration environments with confidence.

With increased capacity compared to earlier Mantis models, the Mantis 100 supports NQ Aircore drilling to approximately 150 metres, depending on ground conditions, providing greater depth capability for mineral exploration programs.

The rig has been engineered with a strong focus on safety, productivity, and operator efficiency. Features such as a rod gate with rotation interlock, dual breakout system, stand-up rod bin, and height-adjustable sample system support safe rod handling and efficient drilling operations in the field.

The Mantis 100 is supported by a dedicated 4x4 support truck carrying water, fuel, rods, tooling, and spares, enabling reliable operation during remote exploration programs and extended field campaigns. Since its introduction, the Mantis 100 has been deployed across a range of mineral exploration programs, demonstrating its reliability and versatility within the Wallis Drilling fleet.

The Mantis 100 represents the next evolution of the Mantis fleet - delivering greater reach, enhanced performance, and expanded exploration capability while retaining the flexibility and environmental considerations the range is known for.

SPECIFICATIONS: 235cfm/175psi compressor, 2,100kgf Pullback, 1720Nm Rotation torque

RIG CARRIER: Mitsubishi 4x4

FEATURES:

- Dump mast
- Onboard water tank
- Dual breakout system
- Stand-up rod bin
- Height-adjustable sample system
- Rod gate with rotation interlock

SUPPORT TRUCKS: Isuzu 4x4 – Water, Fuel, rods, tooling, and spares



THE WALLIS MANTIS 101AC

The Mantis 101 builds on the proven capability of the Mantis 100 platform, delivering the same depth and exploration performance in a track-mounted configuration designed to improve site access in soft ground, sand dune environments, and other areas requiring a low ground disturbance footprint.

Configured to operate in areas where wheeled access is limited, the Mantis 101 is well suited to uneven terrain and environmentally sensitive sites. Its tracked setup allows for improved manoeuvrability and reduced ground disturbance, supporting exploration programs in more challenging landscapes.

The rig supports NQ Aircore drilling to approximately 150 metres, depending on ground conditions, delivering consistent performance across a broad range of geological environments. Designed with operator safety and productivity in mind, the Mantis 101 incorporates features such as a rod gate with rotation interlock, dual breakout system, height-adjustable sample system, and an acoustic enclosure to support safe and efficient drilling operations in the field.

The Mantis 101 is supported by dedicated field support vehicles carrying water, fuel, rods, tooling, and spares, allowing efficient operation during remote exploration programs and extended drilling campaigns.

Since its introduction, the Mantis 101 has been deployed across a range of mineral exploration programs, demonstrating its versatility as a track-mounted drilling platform suited to soft ground and difficult-access environments.

The Mantis 101 represents a specialised evolution of the Mantis range - combining the proven capability of the Mantis 100 with the added access and flexibility of a track-mounted platform.

SPECIFICATIONS: 230cfm/200psi compressor, 3,170kgf Pullback, 2820Nm Rotation torque

RIG CARRIER: Morooka MST 1500

FEATURES:

- Acoustic enclosure
- Dump mast
- Onboard water tank
- Dual breakout system
- Stand-up rod bin
- Height-adjustable sample system
- Rod gate with rotation interlock

SUPPORT TRUCKS: As required by drilling project



THE WALLIS MANTIS 200

The Mantis 200 represents a significant step up within the Mantis range, delivering increased size, power, and drilling capability for larger and more complex exploration programs.

Designed as a larger platform than the Mantis 101, the Mantis 200 provides enhanced stability and capacity while maintaining the flexibility required to operate in challenging and remote environments. This makes it well suited to projects requiring deeper drilling and higher performance outcomes.

The Mantis 200 supports NQ Aircore drilling to approximately 250 metres, depending on ground conditions, extending its suitability across a wide range of mineral exploration programs.

Engineered with a strong focus on safety, reliability, and productivity, the Mantis 200 incorporates automated rod handling, automated rod trip functions, a rod cage interlock device, and a mechanically tilting cyclone, significantly reducing manual handling while supporting safe and efficient drilling during extended exploration campaigns.

The rig engine is housed within an acoustic enclosure and designed with future capability for autonomous drilling functions.

The Mantis 200 is supported by dedicated MAN 4x4 or Isuzu 4x4 field support trucks carrying water, fuel, rods, tooling, and spares, enabling reliable operation across remote and long-duration exploration programs. This rig has been deployed across a range of mineral exploration programs, demonstrating its capability as a high-performance drilling platform suited to larger and more demanding exploration campaigns.

The Mantis 200 represents the next step in the evolution of the Wallis Mantis range, delivering increased drilling capacity and automation for larger and more demanding exploration programs.

SPECIFICATIONS: Aircore to 250 metres, dependant on ground conditions

RIG CARRIER: MAN 4x4

FEATURES

- Automatic rod handling
- Automated rod trip function
- Rod cage interlock device
- Mechanically tilting cyclone
- Future capability for autonomous drilling functions
- Acoustic enclosure for lower dba
- No manual rod handling

SUPPORT TRUCKS: Dual-cab MAN 4x4 or Isuzu 4x4



THE WALLIS MANTIS 300

The Mantis 300 is a high-capacity multi-purpose exploration drill rig designed to support both Aircore and diamond drilling programs. Mounted on a MAN 6x6 carrier and equipped with a high-output compressor, the rig provides the flexibility to undertake deeper Aircore drilling while also supporting a range of diamond coring applications.

The rig is capable of drilling NQ Aircore to approximately 250+ metres, depending on ground conditions, with additional capability for PQ3, HQ3 and NQ2 diamond coring where deeper geological investigation is required.

This versatility allows exploration programs to transition between drilling methods using a single rig platform, improving operational efficiency and reducing mobilisation requirements across exploration campaigns.

SPECIFICATIONS: 500cfm / 200psi compressor

RIG CARRIER: MAN 6x6 Truck

FEATURES:

- Drill rod make-and-break system
- Capable of angle drilling
- High-capacity Aircore with additional diamond tail drilling capability to 400 metres

SUPPORT TRUCKS: Isuzu 4x4 – Water, fuel, rods, tooling, and spares



THE WALLIS MANTIS 60

The Wallis Mantis 60 Series is a flexible and reliable range of exploration rigs designed to support a broad range of drilling programs. Its adaptable setup makes it well suited to projects requiring consistent performance, efficient operation, and dependable results across varied conditions.

Built to operate effectively in both established and remote exploration environments, the Mantis 60 Series offers a practical balance between capability and mobility. With multiple carrier configurations available, the rigs are able to perform efficiently while maintaining control and stability on site across varied terrain.

The Mantis 60 Series provides AQ Aircore - 21m, NQ Aircore - 15m, HQ Aircore - 12m, supporting exploration activities across a variety of geological settings and project requirements.

Designed with safety and productivity at the forefront, the rigs incorporate advanced operational systems including telemasts, rod carousels, automated rod handling, automated rod trip systems, dual breakout systems, fire suppression, and rod gate interlocks to enhance operational control, improve workflow, and minimise downtime during drilling operations.

The Mantis 60 Series is supported by Toyota LandCruiser 4x4 field support vehicles carrying water, fuel, tooling, and spares, enabling reliable performance throughout both short-term programs and extended exploration campaigns.

The Mantis 60 Series has been utilised on large-scale exploration and resource definition programs across Western Australia, demonstrating its proven capability and versatility within the Wallis Drilling fleet.

The Wallis Mantis 60 Series remains a dependable exploration platform - offering flexibility, efficiency, and consistent performance across a wide range of drilling applications.

SPECIFICATIONS: 120cfm/165psi compressor, 3,000kgf Pullback, 900Nm Rotation torque

RIG CARRIERS: Caterpillar 432E 4x4 / Merlo Multifarmer MF40.7

FEATURES:

- Telemast
- Rod Carousel
- Automated rod handling
- Auto rod trip
- Dual breakout system
- Fire Suppression
- Onboard water tank
- ROPS/FOPS or FOPS operator protection structure
- Programmable isolation system
- Rod gate with interlocks

SUPPORT EQUIPMENT: Toyota LandCruiser 4x4 – Water, fuel, tooling and spares





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